

Work Order ID 54328 *3*

December 8, 2009 8:44:47 AM



Page 1

Item ID: D3782-045

Accept



Setup Start



Revision ID:

Item Name: Back Leg Assembly *25 3*

Start Date: 08/12/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: 08-12-8

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3782	Rev A

100



Pick Kit

0.00

SB 10/12/12

3

Packaging

Memo

0.00

110



Small Fab

0.00

SB 10/12/12

③

Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3782

120



QC5- Inspect part completeness to step on W/O

0.00

SB 10/12/12

④

QC

Memo

0.00

Quality Control



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Item ID: D3782-045

Accept



Setup

Start



Revision ID:

Item Name: Back Leg Assembly

Start Date: 08/12/2009 Start Qty: 40.00



Required Date: 16/12/2009 Req'd Qty: 40.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run

Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: _____

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/12 (3)

10/01/13 (4)

MF
10-12-01



Picklist Print

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Work Order ID: 54328



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-15A



Purchased

No

110

Each

182.0000

80.0000

Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST

182

113121

182

6 88 10/01/12

AN45-15A



Purchased

No

110

Each

67.0000

40.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST

67

107938

4

109012

33

109091

12

109118

18

3 80 10/01/12



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Work Order ID: 54328

Parent Item: D3782-045

Parent Item Name: Back Leg Assembly

Comments:



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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Required Date: 16/12/2009	Required Qty: 40.00	Date Issued	Status
AN5-15A Bolt		Purchased	No			110	Each	95.0000	40.0000					

<u>Warehouse Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------	----------------	-----------------

Main Warehouse

ST	95	
108880	7	
110153	1	
111668	85	
14115	2	

110	Each	56.0000	40.0000
-----	------	---------	---------

3

08/12/12

<u>Warehouse Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------	----------------	-----------------

Main Warehouse

ST	56	
102140	4	
107939	2	
110625	2	
112314	1	
112385	47	

3 8

12/12

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Shop Packet Print

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Picklist Print

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Work Order ID: 54328



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 		Purchased		No		110	Each	2,177.000	160.0000			

Washer

NAS1148004635

QSF 4L2.11

Warehouse

Location

Main Warehouse

1113305

ST

2177

108161

329

110523

340

111279

101

111916

482

112314

925

16941

0

8

88 color 12

AN960JD516



Purchased

No

110

Each

976.0000

200.0000



Washer

Warehouse

Location

Main Warehouse

ST

976

110363

46

110523

57

111279

39

112082

64

112314

14

112828

256

113149 ✓

500

15

Sg 10/11/12

4

4

329

Picklist Print

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Work Order ID: 54328



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3764-1 		Manufactured	No			110	Each	16.0000	40.0000			

Back Leg Fitting

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	16	
40970	2	
42958	6	
51397	8	

D3772-1



Back Leg

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	6	
42240	2	
42964	4	

D3773-041



Headrest Assembly

110	Each	0.0000	40.0000



Work Order ID: 54328



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3786-1 		Manufactured	No			110	Each	29.0000	40.0000			

Sleeve

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST	29	
43036	18	
44533	11	

3 88 10/01/12

D3787-1



Manufactured

No

110 Each 36.0000 40.0000



Foot

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST	36	
39397	3	
46597	33	

3 88 10/01/12

MS21042L4



Purchased

No

110 Each 4,055.000 80.0000



Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST	4055	
110507	184	
111827	3871	
15924	0	

6 88 10/01/12

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Work Order ID: 54328



Parent Item: D3782-045



Parent Item Name: Back Leg Assembly

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5 		Purchased	No		110		Each	730.0000	120.0000			

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	730	
110382	10	
111636	11	
112314	709	

10/01/12
9 83

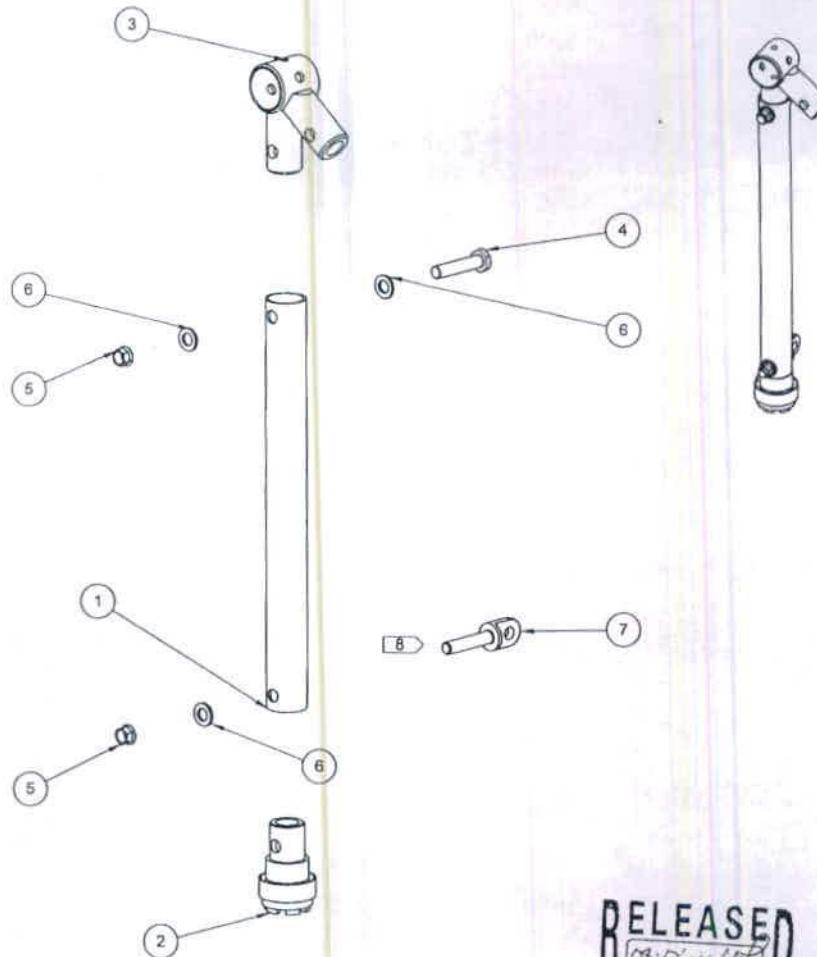
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Shop Packet Print

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

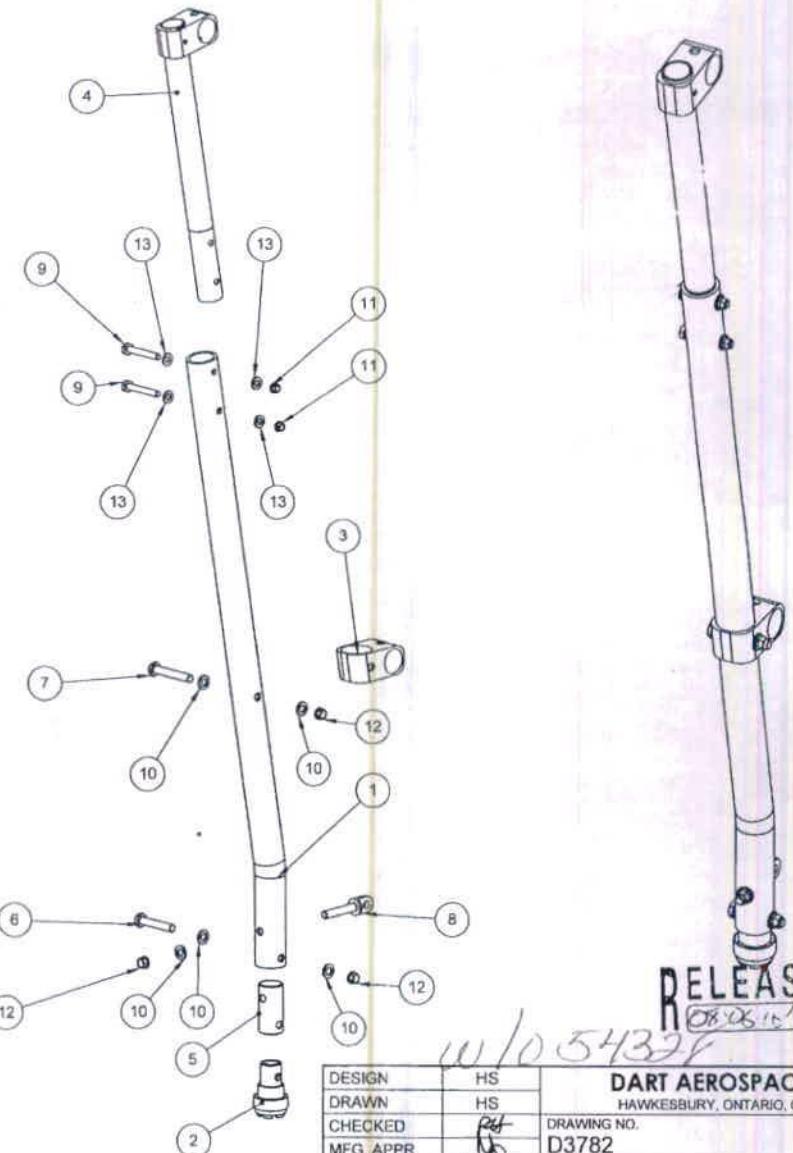
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD HAWKSLEY, ONTARIO, CANADA	
DRAWN	HS	DRAWING NO.	REV. A
CHECKED		D3782	SHEET 1 OF 4
MFG. APPR.		TITLE	SCALE
APPROVED		LEG ASSEMBLY	NTS
DE APPR.			
DATE	08.06.04		

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8 7 1 6 5 4 3 2 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3772-1	BACK LEG	1
2	D3787-1	FOOT	1
3	D3784-1	BACK LEG FITTING	1
4	D3773-041	HEAD REST ADAPTER ASSY	1
5	D3786-1	SLEEVE	1
6	AN5-15A	BOLT	1
7	AN5-17A	BOLT	1
8	AN45-15A	EYE BOLT	1
9	AN4-15A	BOLT	2
10	NAS1149D0568J	WASHER (AN960JD516)	5
11	MS21042L4	NUT	2
12	MS21042L5	NUT	3
13	NAS1149D0463J	WASHER (AN960JD416)	4

D3782-045 BACK LEG ASSYRELEASED
08.06.14/141

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>Ref</i>	
MFG. APPR.		DRAWING NO. D3782
APPROVED		REV. A
DE APPR.		SHEET 4 OF 4
DATE	08.06.04	TITLE
		SCALE
		NTS

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NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 4.71 lbs

8

7

6

5

4

3

2

1

A

D

C

B

